Hydrophobic Interaction Chromatography



Proteomix [®] HIC



Better Surface Chemistry for Better Separation

SEPAX TECHNOLOGIES

Better Surface Chemistry for Better Separation

Sepax Technologies, Inc. is a Delaware, USA based leading chromatography product manufacturer and service provider specializing in biological separation areas. We offer unique ranges of HPLC columns for bioanalytical characterization and testing, as well as process media for downstream process and purification of MAb, BsMAb, ADC, Proteins, AAV, VLP, DNA, RNA, and various biologic samples. Sepax has a full portfolio of bead technology platforms, linker and organic synthesis chemistry, as well as protein chemistry in different stages of R&D and production pipelines to support the various needs of the biopharmaceutical industry and our customers. Certified to ISO 9001:2015 standards, Sepax focuses on customer & market needs, and is continuing to expand its presence and supply chain around the globe.

SPECIALIZED AND INNOVATIVE CHROMATOGRAPHY EXPERT



Sepax develops and manufactures a wide range of biological separation products using both silica and polymeric resins as the support. The selection of particle size is from 1 μ m to 100 μ m and pore size is from non-porous to 2000 Å. Available Sepax column dimensions are 2.1, 4.6, 7.8, 10, 21.2, 30, and 50 mm I.D., and 50, 100, 150, 250, and 300 mm length. Sepax also offers custom-made columns. Both stainless steel and PEEK tubing are available. Unique and proprietary resin synthesis and surface technologies have been developed for solving separation challenges in the area of biologics.

Size Exclusion Ion Exchange **Reversed Phase** Affinity *Hydrophobic* Proteomix RP ProAqa Excel Protein A SRT, SRT-C Proteomix IEX **Interaction** Bio-C4 Monomix dT20 Proteomix HIC Nanofilm Antibodix Bio-C8 Zenix, Zenix-C Bio-C18 **Biomix**

Analytical, Semi-prep and Preparative

Proteomix[®] HIC Phases

Polymer Based Hydrophobic Interaction Chromatography Media and Column

General Description

Proteomix[®] HIC columns are specially designed for high resolution and high efficiency separations of proteins, monoclonal antibodies (mAbs), antibody drug conjugates (ADCs), oligonucleotides and peptides via a hydrophobic interaction chromatography (HIC) mechanism. Utilizing proprietary surface technologies, *Proteomix*[®] HIC-NP resin is made of non-porous polystyrene divinylbenzene (PS/DVB) beads with narrow-dispersed particle size distribution. The PS/DVB bead is modified with alkyl groups or aryl groups that provide hydrophobic interaction with analytes (Figure 1).

Proteomix[®] HIC-NP resin is highly rigid and mechanically stable. In comparison to silica-based HIC phase media, Proteomix[®] HIC-NP phases have advantages for biomolecule separations with a wide pH range (2-12) and high chemical stability. The nonporous structure and unique chemistry, and narrow particle distribution offer special selectivity, high-resolution separation of proteins such as mAb, ADC and related protein fragments, DNA, and oligonucleotides. Proteomix[®] HIC-NP media is applicable for laboratory discovery, laboratory-scale purification, and preparative chromatography for the production of several milligrams to grams of proteins. Sepax also provides polymethacrylate-based Generik MC, Polar MC and Monomix MC HIC 30, 60 µm media which are designed for process-scale purification applications from grams to kilograms of proteins and biomolecules.

Figure 1. Structure of Proteomix® HIC resin



Featured Characteristics

- Highest capacity and resolution
- High protein recovery with intact biological activity
- · High stability and lot-to-lot reproducibility
- High pressure and high temperature tolerance

• Ideal for separation and analysis of hydrophobic proteins, monoclonal antibodies, and their derivatives such as antibody drug conjugates and bispecific antibodies, and organic molecules derivatized with polymer branches

Technical Specifications

Resin Matrix:	Spherical, Highly Cross- Linked PS/DVB
Pore Size:	Nonporous
Particle Size:	1.7 and 5 µm
Phase Structure:	Ethyl, Propyl, Butyl, Phenyl
Separation Mechanism:	Hydrophobic Interaction
pH Stability:	2-12
Operating Temperature:	Up to 80 °C
Operating Pressure Limit:	6000 psi (5 μm) 8000 psi (1.7 μm)
Mobile Phase Compatibility:	Compatible with aqueous solution, a mixture of water and acetonitrile, acetone, methanol, or THF.

Hydrophobicity Order of the four HIC NP phases

HIC Ethyl < Propyl < Butyl < Phenyl





Column:	<i>Proteomix</i> [®] HIC NP5, 5 µm, 4.6 x 35 mm
	Phenyl, Butyl, Propyl and Ethyl phases
Flow Rate:	0.4 mL/min
Detector:	UV 214 nm
Temperature:	25 °C
Mobile Phase:	A: 2 M ammonium sulfate in 0.1 M sodium
	phosphate, pH 7.0
	B: 0.1 M sodium phosphate, pH 7.0
Sample:	Ovalbumin 1.0 mg/mL
	Chymotrypsinogen 0.5 mg/mL
Injection:	4 μL

High Stability and Lot-to-Lot Reproducibility

Proteomix[®] HIC columns are based on PS/DVB resin and all the surface coatings are chemically bonded onto PS/DVB support, which allows exceptionally high stability, resulting in a high number of injections per column life. The columns are compatible with most aqueous buffers, such as ammonium sulfate, sodium acetate, phosphate, Tris as well as a mixture of water and acetone, methanol, acetonitrile and THF.

Figure 3. *Proteomix*[®] HIC Butyl-NP5 Life Time Test on Protein Mixture



Column:	Proteomix® HIC Butyl NP5, 5 µm, 4.6 x 35 mm
Flow Rate:	0.4 mL/min
Detector:	UV 214 nm
Temperature:	25 °C
Mobile Phase:	A: 2 M ammonium sulfate in 0.1 M sodium
	phosphate, pH 7.0
	B: 0.1 M sodium phosphate, pH 7.0
Sample:	Ovalbumin 1.0 mg/mL
	Chymotrypsinogen 0.5 mg/mL
Injection:	4 μL

With a well-controlled synthesis process of surface chemistry, *Proteomix*[®] HIC resin production is highly reproducible, leading to consistent column performance, thus, high lot-to-lot consistency on the separation of biomolecules like mAb, ADC, and proteins (Figures 4-6).





Column:	<i>Proteomix</i> [®] HIC Butyl NP5, 5 μm, 4.6 x 35 mm
Flow Rate:	0.8 mL/min
Detector:	UV 214 nm
Temperature:	25 °C

Mobile Phase:	A: 2 M ammonium sulfate in 0.1 M sodium
	phosphate, pH 7.0
	B: 0.1 M sodium phosphate, pH 7.0
Sample:	Rituximab, 1.3 mg/mL dilute in water
Injection:	4 μL

Figure 5. *Proteomix*[®] HIC Butyl NP1.7 - Three Resin Lot to Lot Consistency Test on Protein Mixture



Column:	Proteomix [®] HIC Butyl NP1.7,
	1.7 μm, 4.6 x 35 mm
Flow Rate:	0.4 mL/min
Detector:	UV 214 nm
Temperature:	25 °C
Mobile Phase:	A: 2 M ammonium sulfate in 0.1 M sodium
	phosphate, pH 7.0
	B: 0.1 M sodium phosphate, pH 7.0
Gradient:	0-100% B in 15 min. 100% B 5 min
Sample:	Ovalbumin 1.0 mg/mL
	Chymotrypsinogen 0.5 mg/mL
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Figure 6. *Proteomix*[®] HIC Butyl-NP5 for Herceptin-Cysteine ADC Separation-Three Resin Lot to Lot Consistency Testing



Column:	Proteomix [®] HIC Butyl NP5, 5 µm, 4.6 x 35 mm
Flow Rate:	0.8 mL/min
Detector:	UV 214 nm
Temperature:	25 °C
Mobile Phase:	A: 2 M ammonium sulfate in 0.025 M sodium phosphate, pH 7.0B: 0.025 M sodium phosphate, pH 7.0C: 100% IPA
Sample:	ADC, 1.0 mg/mL in 1.0 M ammonium sulfate
Injection:	10 μL

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High Loading Capacity

Loading Capacity is critical for hydrophobic interaction separation and purification. *Proteomix*[®] HIC columns have high loading capacity for biomolecules such as mAb (Figures 7-8).

Figure 7. MAb Loading Test on *Proteomix*[®] HIC Butyl NP5 4.6 x 50 mm Size Column



Column:	Proteomix [®] HIC Butyl NP5,
	5 µm, 4.6 x 50 mm (0.83 mL resin)
Flow Rate:	1.0 mL/min
Detector:	UV 280 nm
Temperature:	25 °C
Col. Pressure:	105 bar
Mobile Phase:	A: 2 M ammonium sulfate in 0.1 M sodium
	phosphate, pH 7.0
	B: 0.1 M sodium phosphate, pH 7.0
Sample:	2.5 mg/mL mAb in 50% A
Injection:	12, 20, 32, 40 µL

Figure 8. MAb Loading Test on *Proteomix*[®] HIC Butyl NP5 21.2 x 50 mm Size Column



Column:	Proteomix [®] HIC Butyl NP5,
	5 µm, 21.2 x 50 mm (17.7 mL resin)
Flow Rate:	20.0 mL/min
Detector:	UV 280 nm
Temperature:	25 °C
Col. Pressure:	90 bar
Mobile Phase:	A: 2 M ammonium sulfate in 0.1 M sodium
	phosphate, pH 7.0
	B: 0.1 M sodium phosphate, pH 7.0
Sample:	2.5 mg/mL mAb in 50% A
Injection:	200, 400 and 1000 µL

Applications

With its unique surface technology, the *Proteomix*[®] HIC column offers special selectivity and high-resolution separation of biomolecules such as mAb, bsmAb, ADC, proteins and related protein fragments, DNA, and oligonucleotides.

Separation of ADCs (Antibody Drug Conjugates)

The *Proteomix*[®] HIC Butyl columns provide effective and efficient separation of mAb and Antibody Drug Conjugates with different Drug-to-Antibody Ratio (DAR) species.

In the study, Intact Herceptin (Trastuzumab) and its two cysteinebased ADCs were analyzed on *Proteomix*[®] HIC Butyl NP5 column and another Butyl column from other vendors. *Proteomix*[®] HIC column has achieved better separation on both unconjugated mAb region as well as all the way to high DAR 8 region (Figures 9-11).





	B: 0.025 M sodium phosphate, pH 7.0
	C: 100% IPA
Sample:	Herceptin/ADC1/ADC2, 1.0 mg/mL in 25 mM sodium phosphate
Injection:	10 μL

Figure 10. Herceptin-cysteine ADC Separation on *Proteomix*[®] HIC Butyl NP5 - Comparison with other vendor's Butyl-NPR





Flow Rate:

Detector:	UV 214 nm
Temperature:	25 °C
Mobile Phase:	A: 2 M ammonium sulfate in 0.025 M sodium phosphate, pH 7.0B: 0.025 M sodium phosphate, pH 7.0C: 100% IPA
Sample:	ADC, 1.0 mg/mL in 1.0 M ammonium sulfate
Injection:	10 μL

Figure 11. ADC 1 Separation - Proteomix® HIC Butyl NP1.7



Proteomix [®] HIC Butyl NP1.7,
1. / μm, 4.6 x 35 mm
0.8 mL/min
UV 214 nm
25 °C
A: 2 M ammonium sulfate in 0.025 M sodium
phosphate, pH 7.0
B: 0.025 M sodium phosphate, pH 7.0
C: 100% IPA
ADC_1, 1.0 mg/mL in 1.0 M ammonium sulfate
20 μL

Analysis of Intact MAbs (Monoclonal Antibodies)

The *Proteomix*[®] HIC Butyl columns provide high resolution and separation of intact mAbs under native conditions. It can be used for mAb characterization as well as the hydrophobicity screening for monoclonal antibody species with differing hydrophobicities.





Column:	<i>Proteomix</i> [®] HIC Butyl NP5, 5 µm, 4.6 x 35 mm
Flow Rate:	1.0 mL/min
Detector:	UV 214 nm
Temperature:	25 °C

Mobile Phase:	A: 100 mM sodium phosphate buffer, 2 M
	ammonium sulfate, pH 7.0
	B: 100 mM sodium phosphate buffer, pH 7.0
	C: B + 1.0 M NaCl
Injection:	15 μg

Figure 13. MAb (Erbitux, Herceptin, and Rituximab) Analysis on *Proteomix*[®] HIC Butyl NP1.7



Column:	<i>Proteomix</i> [®] HIC Butyl NP1.7,
	1.7 μm, 4.6 x 35 mm
Flow Rate:	0.8 mL/min
Detector:	UV 214 nm
Temperature:	25 °C
Mobile Phase:	A: 100 mM sodium phosphate buffer, 2 Mammonium sulfate, pH 7.0B: 100 mM sodium phosphate buffer, pH 7.0
Sample:	1 mg/mL Erbitux, 0.5 mg/mL Herceptin in 1 M ammonium sulfate, 50 mM phosphate buffer, 2.5 mg/mL rituximab in 500 mM ammonium sulfate, 25 mM phosphate buffer
Injection:	10 µg

Figure 14. Hydrophobic Interaction Chromatography - Erbitux IgG1 vs. Vectibix IgG2



Column:	Proteomix® HIC Butyl-NP5, 5 µm, 4.6 x 35 mm
Flow Rate:	1.0 mL/min
Detector:	UV 214 nm
Temperature:	25 °C
Mobile Phase:	A: 2.0 M ammonium sulfate in 100 mM sodium
	phosphate, pH 7.0
	B: 100 mM sodium phosphate pH 7.0
Sample:	Erbitux IgG1 and Vectibix IgG2
Injection:	10 µg

Analysis Comparison with Other Vendor's HIC Column

Comparison of Herceptin and Rituximab between *Proteomix*[®] HIC Butyl and another vendor's Butyl-NPR column demonstrates that higher resolution can be achieved on both *Proteomix*[®] HIC Butyl NP 5 and 1.7 µm columns (Figures 15-16).

Figure 15. Herceptin Separation on *Proteomix*[®] HIC Butyl NP5 – Comparison vs. Other Vendor's Butyl-NPR



Column:	<i>Proteomix</i> [®] HIC Butyl NP5, 5 μm, 4.6 x 35 mm; Vendor Butyl-NPR, 2.5 μm, 4.6 x 35 mm
Flow Rate:	0.8 mL/min
Detector:	UV 214 nm
Temperature:	25 °C
Mobile Phase:	A: 2 M ammonium sulfate in 0.025 M sodium phosphate, pH 7.0B: 0.025 M sodium phosphate, pH 7.0C: 100% IPA
Sample:	Herceptin, 1.0 mg/mL in 1.0 M ammonium sulfate
Injection:	5 μL

Figure 16. Rituximb Separation on *Proteomix*[®] HIC Butyl-NP1.7 Comparison vs. Other Vendor's Butyl-NPR



Column:	<i>Proteomix</i> [®] HIC Butyl NP1.7, 1.7 μm, 4.6 x 35 mm; other vendor's Butyl NPR, 2.5 μm, 4.6 x 35 mm
Flow Rate:	0.8 mL/min
Detector:	UV 214 nm
Temperature:	25 °C
Mobile Phase:	A: 100 mM sodium phosphate buffer, 2 M ammonium sulfate, pH 7.0 B: 100 mM sodium phosphate buffer, pH 7.0
Sample:	2.5 mg/mL rituximab in 500 mM ammonium sulfate, 25 mM phosphate buffer
Injection:	10 µg

Impact of Column Length

For higher resolution and separation of difficult samples, longer columns are recommended. The higher aspect ratio can be achieved with our mechanically stable resin allowing for longer contact time and hydrophobic resolving power. A 100 mm length *Proteomix*[®] HIC Butyl-NP5 column increases the resolution in comparison to a 35 mm length column (Figure 17).

Figure 17. Rituximab - Proteomix® HIC Butyl-NP:	5 Column
Length Impact – 4.6 x 100 mm vs 4.6 x 35 mm	



Column:	Proteomix [®] HIC Butyl NP5,
	5 μm 4.6 x 35 mm; 5 μm, 4.6 x 100 mm
Flow Rate:	0.8 mL/min
Detector:	UV 214 nm
System:	UHPLC
Temperature:	25 °C
Mobile Phase:	A: 100 mM sodium phosphate buffer, 2 M ammonium sulfate, pH 7.0
	B: 100 mM sodium phosphate buffer, pH 7.0
Sample:	2.5 mg/mL rituximab in 500 mM ammonium sulfate. 25 mM phosphate buffer
Injection:	10 μg mAb for 4603, 20 μg for 4610

MAb Oxidation Variants Analysis

HIC can be used as an orthogonal chromatographic method to assess the populations of the biomolecules under native conditions.

Different forms of mAb oxidation can be monitored in a time course of mAb oxidation process by *Proteomix*[®] HIC Butyl columns, leading to a better understanding of the composition of species in the drug product. Partially oxidized mAbs can be separated into different peaks at several time points.

NIST MAb was analyzed by *Proteomix*[®] HIC Butyl columns in the below characterization study (Figure 18-19). Smaller variant peaks were observed eluting prior to the main peak. Possible causes could include oxidation of the antibody or structural changes by aspartic acid isomerization. Further investigation is needed.

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Figure 18. NIST MAb on *Proteomix*[®] HIC Butyl-NP5 – Gradient Optimization



Column:	Proteomix [®] HIC Butyl-NP5,
	5 μm, 4.6 x 100 mm
Flow Rate:	0.5 mL/min
Detector:	UV 280 nm
Temperature:	30 °C
Mobile Phase:	A: 2M Ammonium Sulfate, in 100 mM
	Sodium Phosphate pH 7.0
	B: 100 mM Sodium Phosphate pH 7.0
Sample:	NIST MAb 10 mg/mL (pI 9.18, in 12.5 mM
	histidine, pH 6.0)
Injection:	2 μL

Figure 19. NIST MAb on *Proteomix*[®] HIC Butyl-NP5 – Gradient 2 Zoom In



Column:	Proteomix [®] HIC Butyl-NP5,
	5μm, 4.6 x 100 mm
Flow Rate:	0.5 mL/min
Detector:	UV 280 nm
Temperature:	30 °C
Mobile Phase:	A: 2M Ammonium Sulfate, in 100 mM Sodium
	Phosphate pH 7.0
	B: 100 mM Sodium Phosphate pH 7.0
Sample:	NIST MAb 10 mg/mL (pI 9.18, in 12.5 mM
	histidine, pH 6.0)
Injection:	2 μL

An 18-hour reaction with t-BHP offers almost complete oxidation, which can be resolved from unoxidized mAb to a great degree. *Proteomix*[®] HIC Butyl-NP5 column was being used in this study to monitor and analyze the 18-hour mAb oxidation (Figures 20-21).

Figure 20. Rituximab Oxidation on Proteomix® HIC Butyl NP1.7



Column:	<i>Proteomix</i> [®] HIC Butyl NP1.7, 1.7 μm, 4.6 x 100 mm
Flow Rate:	0.8 mL/min
Detector:	UV 214 nm
Temperature:	25 °C
Pressure:	560 bar
Mobile Phase:	A: 100 mM sodium phosphate buffer, 2 M ammonium sulfate, pH 7.0B: 100 mM sodium phosphate buffer, pH 7.0
MAb Oxidation:	10 mg/mL was diluted to 2.5 mg/mL with water and 70% t-BHP was added to a final 5% concentration, incubate in dark and take time point, dilute to 2.5 mg/mL in 500 mM ammonium sulfate, 25 mM phosphate buffer
Injection:	12.5 μg mAb, 25 μg oxidized mAb

Figure 21. Rituximab Oxidation on Proteomix® HIC Butyl NP5



Column:	Proteomix [®] HIC Butyl NP5,
	5 μm, 4.6 x 100 mm
Flow Rate:	0.8 mL/min
Pressure:	170 bar
System:	UHPLC
Detector:	UV 214 nm
Temperature:	25 °C
Mobile Phase:	A: 100 mM sodium phosphate buffer, 2 M ammonium sulfate, pH 7.0 B: 100 mM sodium phosphate buffer, pH 7.0
MAb Oxidation:	10 mg/mL was diluted to 5 mg/mL with water and 70% t-BHP was added to a final 5% concentration, incubate in dark and take time point, dilute to 2.5 mg/mL in 500 mM ammonium sulfate, 25 mM phosphate buffer
Injection:	10 μg mAb, 20 μg oxidized mAb

Impact of Particle Size

The smaller particle size of *Proteomix*[®] HIC Butyl NP1.7 makes it more sensitive to capture small changes of biomolecule variants, which provides superior ability to achieve a higher resolution separation of a wide range of protein variants and impurities than the NP 5um column. *Proteomix*[®] HIC Butyl NP1.7 is an excellent choice for higher resolution separations of mAb oxidation and other protein variants analysis.





Column:	Proteomix [®] HIC Butyl NP1.7,
	1.7 μm, 4.6 x 100 mm
	Proteomix [®] HIC Butyl NP5,
	5 μm, 4.6 x 100 mm
Flow Rate:	0.8 mL/min
Detector:	UV 214 nm
Temperature:	25 °C
Pressure:	560 bar
Mobile Phase:	A: 100 mM sodium phosphate buffer, 2 M ammonium sulfate, pH 7.0
	B: 100 mM sodium phosphate buffer, pH 7.0
mAb	10 mg/mL was diluted to 2.5 mg/mL with
Oxidation:	water and 70% t-BHP was added to a final 5%
	concentration, incubate in dark and take time
	point, dilute to 2.5 mg/mL in 500 mM
	ammonium sulfate, 25 mM phosphate buffer.
Injection:	25 µg mAb 2-hour oxidation sample



Proteomix [®] HIC Column High Resolution Hydrophobic Interaction Separation for Biomolecules

Separations of PEGylated Proteins



Figure 23. PEGylated BSA Separation - HIC Butyl NP5

Column:	<i>Proteomix</i> [®] HIC Butyl NP5,	
	5 μm, 4.6 x 35 mm	
Flow Rate:	0.4 mL/min	
Detector:	UV 214 nm	
Temperature:	25 °C	
Mobile Phase:	A: 2 M ammonium sulfate in 0.025 M	
	sodium phosphate, pH 7.0	
	B: 0.1 M sodium phosphate, pH 7.0	
Sample:	10 kD, 20 kD and 30 kD PEGylated BSA	
	diluted with mobile phase A	
Injection:	20 μL	

Accessories



Ordering Information

Proteomix[®] HIC Butyl

P/N	Particle Size	Column Size (mm)	
431NP2-4603	1.7 μm	4.6 x 35	
431NP2-4605	1.7 μm	4.6 x 50	
431NP2-4610	1.7 μm	4.6 x 100	
431NP2-4001C	1.7 μm	4.0 x 10 (Guard)	
431NP5-4603	5 µm	4.6 x 35	
431NP5-4605	5 µm	4.6 x 50	
431NP5-4610	5 µm	4.6 x 100	
431NP5-4615	5 µm	4.6 x 150	
431NP5-4001C	5 µm	4.0 x 10 (Guard)	
431NP5-7805	5 µm	7.8 x 50	
431NP5-7810	5 µm	7.8 x 100	
431NP5-7815	5 µm	7.8 x 150	
431NP5-10005	5 µm	10.0 x 50	
431NP5-10010	5 µm	10.0 x 100	
431NP5-10015	5 µm	10.0 x 150	
431NP5-21205	5 µm	21.2 x 50	
431NP5-21210	5 µm	21.2 x 100	
431NP5-21215	5 µm	21.2 x 150	
431NP5-30005	5 µm	30.0 x 50	
431NP5-30010	5 µm	30.0 x 100	
431NP5-30015	5 μm	30.0 x 150	

Proteomix[®] HIC Ethyl

P/N	Particle Size	Column Size (mm)	
432NP2-4603	1.7 μm 4.6 x 35		
432NP2-4605	1.7 μm	4.6 x 50	
432NP2-4610	1.7 μm	4.6 x 100	
432NP2-4001C	1.7 μm	4.0 x 10 (Guard)	
432NP5-4603	5 μm	4.6 x 35	
432NP5-4605	NP5-4605 5 μm 4.6 x 5 ⁴		
432NP5-4610 5 μm 4.6 x 1		4.6 x 100	
432NP5-4615	5 μm	4.6 x 150	
432NP5-4001C	5 μm	4.0 x 10 (Guard)	
432NP5-7805	5 μm	7.8 x 50	
432NP5-7810	5 μm	7.8 x 100	
432NP5-7815	5 μm	7.8 x 150	
432NP5-10005	5 μm	10.0 x 50	
432NP5-10010	5 μm	10.0 x 100	
432NP5-10015	5 μm	10.0 x 150	
432NP5-21205	5 μm	21.2 x 50	
432NP5-21210	5 μm	21.2 x 100	
432NP5-21215	5 μm	21.2 x 150	
432NP5-30005	5 μm	30.0 x 50	
432NP5-30010	5 μm	30.0 x 100	
432NP5-30015	5 um	30.0 x 150	

Proteomix[®] HIC Phenyl

P/N	Particle Size	Column Size (mm)	
433NP2-4603	1.7 μm	4.6 x 35	
433NP2-4605	1.7 μm	4.6 x 50	
433NP2-4610	1.7 μm	4.6 x 100	
433NP2-4001C	1.7 μm	4.0 x 10 (Guard)	
433NP5-4603	5 µm	4.6 x 35	
433NP5-4605	5 µm	4.6 x 50	
433NP5-4610	5 µm	4.6 x 100	
433NP5-4615	5 µm	4.6 x 150	
433NP5-4001C	5 µm	4.0 x 10 (Guard)	
433NP5-7805	5 µm	7.8 x 50	
433NP5-7810	5 µm	7.8 x 100	
433NP5-7815	5 µm	7.8 x 150	
433NP5-10005	5 µm	10.0 x 50	
433NP5-10010	5 µm	10.0 x 100	
433NP5-10015	5 µm	10.0 x 150	
433NP5-21205	5 µm	21.2 x 50	
433NP5-21210	5 µm	21.2 x 100	
433NP5-21215	5 µm	21.2 x 150	
433NP5-30005	5 µm	30.0 x 50	
433NP5-30010	5 µm	30.0 x 100	
433NP5-30015	5 µm	30.0 x 150	

Proteomix[®] HIC Propyl

P/N	Particle Size Column Size (m		
434NP2-4603	1.7 μm 4.6 x 35		
434NP2-4605	1.7 μm	4.6 x 50	
434NP2-4610	1.7 μm	4.6 x 100	
434NP2-4001C	1.7 μm	4.0 x 10 (Guard)	
434NP5-4603	5 µm	4.6 x 35	
434NP5-4605	5 µm	4.6 x 50	
434NP5-4610	5 µm	4.6 x 100	
434NP5-4615	5 µm	4.6 x 150	
434NP5-4001C	5 µm	4.0 x 10 (Guard)	
434NP5-7805	5 µm	7.8 x 50	
434NP5-7810	5 µm	7.8 x 100	
434NP5-7815	5 µm	7.8 x 150	
434NP5-10005	5 µm	10.0 x 50	
434NP5-10010	5 µm	10.0 x 100	
434NP5-10015	5 µm	10.0 x 150	
434NP5-21205	5 µm	21.2 x 50	
434NP5-21210	5 µm	21.2 x 100	
434NP5-21215	5 µm	21.2 x 150	
434NP5-30005	5 µm	30.0 x 50	
434NP5-30010	5 µm	30.0 x 100	
434NP5-30015	5 μm	30.0 x 150	

	P/N	Particle Size	Column Size (mm)
(Ethyl. Propyl. Butyl. Phenyl)	HICKIT-4603	5 µm	4.6 x 35
(,,,,,,, _			

How to Order

Please contact Sepax Sales Department:

Phone: 302-366-1101 or 1-877-SEPAX-US Fax: 302-366-1151 Email: <u>sales@sepax-tech.com</u> Address: 5 Innovation Way Newark, Delaware 19711, USA

Discounts

Sepax Technologies offers the best discounts determined by the volume of the purchase. Please contact the Sepax Sales Department for your maximum discount.

Opening a Sepax Account

Call the Sepax Sales Department and supply your business information, and billing and shipping address to set up a Sepax account. Open account terms are subject to credit approval.

Payment Term

Terms of payment are net 30 days. Mastercard®, Visa®, and American Express® are accepted. There is no minimum order.

Return Policy

Shipping

If items are damaged in transit, simply follow these instructions. If shipment is visibly damaged on arrival, do not accept it until the delivery person has endorsed it with a statement for the extent of damage. Notify us immediately of the damaged shipment for us to make the appropriate adjustment and/or provide you with return instructions.

Returns

- Sepax accepts eligible returns within 15 days of customer receiving order.
- Non-eligible returns include products contaminated, treated, or tested, with isotope, radioactive chemical, or any other types of hazardous material, semi-prep and prep columns, custom products, bulk resins/materials, and demo purchase.
- Prior authorization required for all returns. Please contact your local sales manager for prior authorization and Return Authorization Number.
- 15% restocking charge will be made on all returns.
- Shipping costs are non-refundable. Customer pays for all shipping related costs sending return product back to Sepax. Refund will only be processed upon receipt of the returned product.
- Return and refund to be made with same method of purchase, i.e. through distributor if purchased through distributor.

Warranty

Sepax Technologies warrants its products to be free from manufacturing defects for 90 days after the shipment. Sepax will accept for return or replacement any product which fails to meet the stated specifications. This warranty shall not apply to any defect, failure or damage caused by improper use or improper or inadequate maintenance and care. This warranty is exclusive and no other warranty, whether written or oral is expressed or implied. Sepax specifically disclaims the implied warranties of merchantability and fitness for a particular purpose. Under no circumstance shall Sepax be liable for direct, indirect or consequential damages arising from the use of its products. The maximum liability that Sepax will assume should be no more than the invoice price of the product.



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5 Innovation Way Newark, Delaware, USA Tel: (302)366-1101 Fax:(302)366-1151 Toll free:1-877-SEPAX-US www.sepax-tech.com Published in March 2024 © 2024 Sepax Technologies, Inc. All Rights Reserved.