

# Generik MC HIC Resins

## Hydrophobic Interaction Chromatography for Biomolecule Purification

### Generik MC-HIC Butyl

#### Introduction

Hydrophobic Interaction Chromatographic (HIC) separation applies to all stages of biological sample purification process including capturing and polishing. Sepax manufactures two HIC products: Generik MC-HIC and Polar MC-HIC. Both Polar MC-HIC and Generik MC-HIC are made of polymethacrylate matrix, *while Generik MC is more hydrophobic than Polar MC.*

#### Product Description

Generik MC30-HIC Butyl media is composed of polymethacrylate beads functionalized with butyl on the surface, as shown in Figure 1. The resin has an average particle size of 30  $\mu\text{m}$  and pore size of 800  $\text{\AA}$ . Due to its high physical and chemical stability, it can tolerate high-pressure operation up to 100 bars which allows faster flow rate and shorter running time. Generik MC-30 HIC is designed for various stages of hydrophobic interaction chromatography separation needs, from laboratory discovery, pilot-scale purification to industrial process.

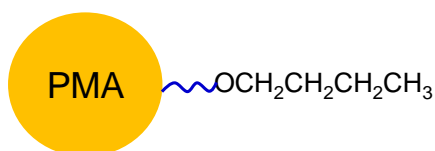


Figure 1. Structure of Generik MC30-HIC Butyl

#### Characteristics

- Unique hydrophobic interaction
- High accessible surface area and loading capacity
- High chemical stability for low leaching
- High physical stability for high-pressure operation
- Capable of running high flow rate to speed up separation
- Spherical particles with high mechanical strength
- Wide pH tolerance (pH=2-14)
- Available from 1 L to >100 L

#### Technical Specifications

Media Type	Generik MC30-HIC Butyl
Packing	70% (v/v) slurry in 20% ethanol
Matrix	Polymethacrylate
Particle Size	20 - 45 $\mu\text{m}$ (average 30 $\mu\text{m}$ )
Pore Structure	800 $\text{\AA}$
Dynamic Binding Capacity*	45 $\pm$ 5 mg Lysozyme/mL
pH Stability	2-14
Operating Temperature	Up to 40 $^{\circ}\text{C}$
Resin pressure limit	Up to 100 bar
Mobile Phase Compatibility	Compatible with aqueous solution, a mixture of water and acetonitrile, acetone, or methanol. Typical buffers: phosphate, Tris, and acetate.
Linear Flow Rate	Up to 7200 cm/hour

\*DBC was tested with lysozyme (1 mg/mL) in 25 mM sodium phosphate pH 7 + 2 M  $(\text{NH}_4)_2\text{SO}_4$  with 360 cm/h flow rate at 280 nm, 10% breakthrough.

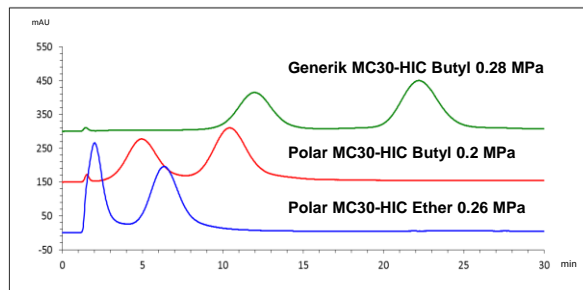
#### Applications

Generik MC30-HIC Butyl media offers excellent high efficiency and recovery separation of bio-molecules such as mAb (monoclonal antibody), ADC (antibody drug conjugate) and related protein fragments, DNA and oligonucleotides.



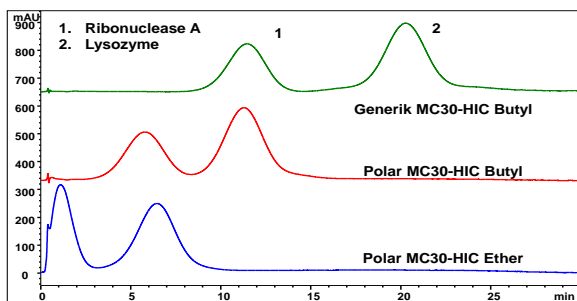
## Phase Selectivity

Figure 2. Generik & Polar MC30-HIC Comparison on the Analysis of Ribonuclease A and lysozyme- Glass Column



Column: Polar MC30-HIC Ether/Polar M30C-HIC Butyl/Generik MC30-HIC Butyl (bed volume 5 ml, Generik FPLC Empty Glass Column 10x150mm; P/N: 202000-1015-AF)  
 Mobile Phase A: 25 mM Sodium phosphate + 2M (NH<sub>4</sub>)<sub>2</sub>SO<sub>4</sub>, pH 7.0  
 Mobile Phase B: 25 mM Sodium phosphate, pH 7.0  
 Injection: 100 µL  
 Flow Rate: 4 mL/min  
 Detection: FPLC, UV 214 nm  
 Gradient: 0-30 min 0-100%B  
 Sample: Ribonuclease A, Lysozyme (5 mg/mL in water)

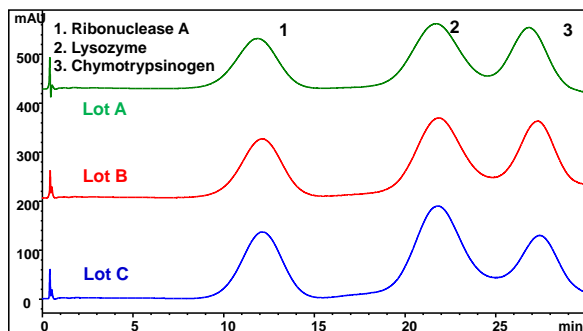
Figure 3. Generik & Polar MC30-HIC Comparison on the Analysis of Ribonuclease A and lysozyme – Stainless Steel Column



Column: Polar MC30-HIC Ether/Polar MC30-HIC Butyl/Generik MC30-HIC Butyl (4.6 x 50mm)  
 Mobile Phase A: 25 mM Sodium phosphate + 2M (NH<sub>4</sub>)<sub>2</sub>SO<sub>4</sub>, pH 7.0  
 Mobile Phase B: 25 mM Sodium phosphate, pH 7.0  
 Injection: 20 µL  
 Flow Rate: 1.5 mL/min  
 Detection: UV 214 nm  
 Gradient: 0-30 min 0-100%B  
 Sample: Ribonuclease A, Lysozyme (5 mg/mL in water)

## Lot to Lot Consistency

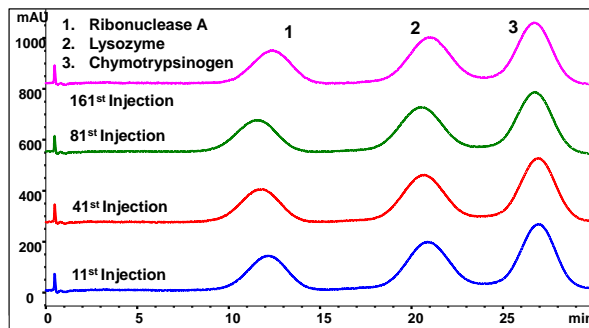
Figure 4. Generik MC30-HIC Butyl Lot to Lot Consistency



Column: Generik MC30-HIC Butyl (4.6 x 50mm)  
 Mobile Phase A: 25 mM Sodium phosphate + 2M (NH<sub>4</sub>)<sub>2</sub>SO<sub>4</sub>, pH 7.0  
 Mobile Phase B: 25 mM Sodium phosphate pH 7.0  
 Injection: 20 µL  
 Flow Rate: 1.5 mL/min  
 Detection: UV 214 nm  
 Gradient: 0-30 min 0-100%B  
 Sample: Ribonuclease A, Lysozyme, Chymotrypsinogen (2 mg/mL in water)

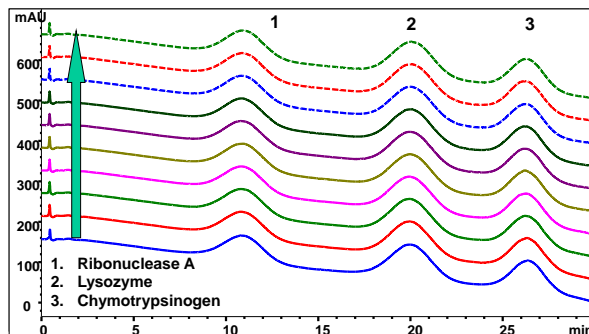
## Life Time

Figure 5. Generik MC30-HIC Butyl Lifetime Test



Column: Generik MC30-HIC Butyl (4.6 x 50mm)  
 Mobile Phase A: 25 mM Sodium phosphate + 2M (NH<sub>4</sub>)<sub>2</sub>SO<sub>4</sub>, pH 7.0  
 Mobile Phase B: 25 mM Sodium phosphate, pH 7.0  
 Injection: 10 µL  
 Flow Rate: 1.5 mL/min  
 Detection: UV 214 nm  
 Gradient: 0-30 min 0-100%B  
 Sample: Ribonuclease A, Lysozyme, Chymotrypsinogen (2 mg/mL in water)

Figure 6. Generik MC30-HIC Butyl CIP Test 10 Cycles

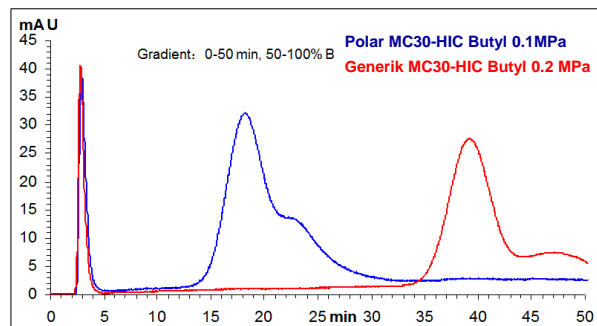


Column: Generik MC30-HIC Butyl (4.6 x 50mm)  
 CIP: 1 M NaOH, Flow rate: 0.2 mL/min, 15 min.  
 Wash: 25mM Sodium phosphate + 2M (NH<sub>4</sub>)<sub>2</sub>SO<sub>4</sub>, pH 7.0, Flow rate: 1.5 mL/min, 10min.  
 QC Mobile Phase A: 25 mM Sodium phosphate + 2 M (NH<sub>4</sub>)<sub>2</sub>SO<sub>4</sub>, pH 7.0  
 QC Mobile Phase B: 25 mM Sodium phosphate, pH 7.0  
 Injection: 20 µL  
 Flow Rate: 1.5 mL/min  
 Detection: UV 214 nm  
 Gradient: 0-30 min 0-100%B  
 Sample: Ribonuclease A, Lysozyme, Chymotrypsinogen (2 mg/mL in water)

## Applications

### mAb analysis on Generik & Polar MC30-HIC Butyl

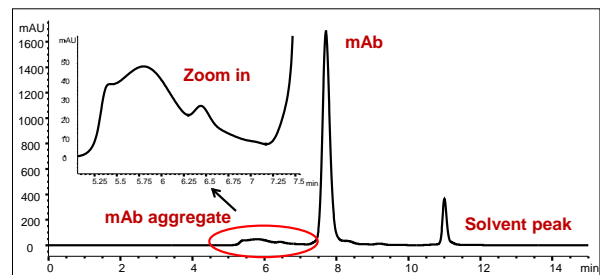
Figure 7. Generik & Polar MC30-HIC Butyl comparison on the analysis of mAb – Glass Column



Column: Polar MC30-HIC Butyl/Generik MC30-HIC Butyl (Bed volume, 5 mL, Generik FPLC Empty Glass Column 10 x150 mm; P/N: 202000-1015-AF)  
 Mobile Phase A: 25 mM Sodium phosphate + 2.0 M (NH<sub>4</sub>)<sub>2</sub>SO<sub>4</sub>, pH 7.0  
 Mobile Phase B: 25 mM Sodium phosphate, pH 7.0  
 Injection: 50 µL  
 Flow Rate: 2.0 mL/min  
 Detection: FPLC, UV 214 nm  
 Gradient: 0-50 min 50-100%B  
 Sample: mAb (2.5 mg/mL in water)

### Before HIC Purification

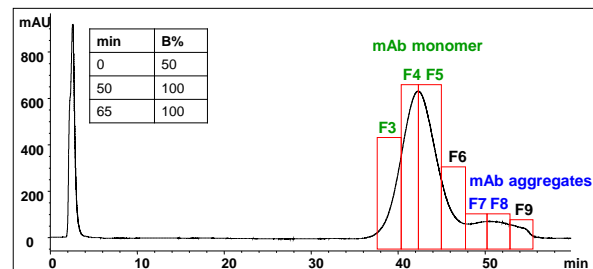
Figure 8. Semi-purified mAb Analysis on Zenix SEC-300



Column: Zenix SEC-300 (3 µm, 7.8 x 300 mm, PN: 213300-7830)  
 Mobile Phase: 150 mM sodium phosphate buffer (pH7.0)  
 Injection: 5 µL  
 Flow Rate: 1 mL/min  
 Detection: UV 214 nm  
 Sample: mAb (5 mg/mL)

### HIC Purification

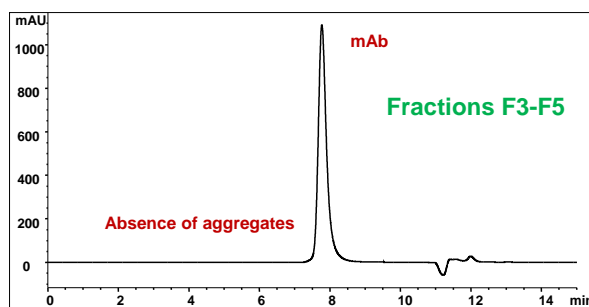
Figure 9. mAb Purification on Generic MC 30-HIC Butyl



Column: Generic MC 30-HIC Butyl (1 mL, plastic cartridge, PN:248030-70025)  
 Mobile Phase A: 20 mM Na<sub>2</sub>HPO<sub>4</sub>, 1.7 M (NH<sub>4</sub>)<sub>2</sub>SO<sub>4</sub>, pH 7.0  
 Mobile Phase B: 20 mM Na<sub>2</sub>HPO<sub>4</sub>, pH 7.0  
 Injection: 50 µL  
 Flow Rate: 0.4 mL/min  
 Pressure: 13.7 bar  
 Detection: UV 214 nm  
 Gradient: 0-50 min 50-100%B  
 Sample: mAb (5 mg/mL)

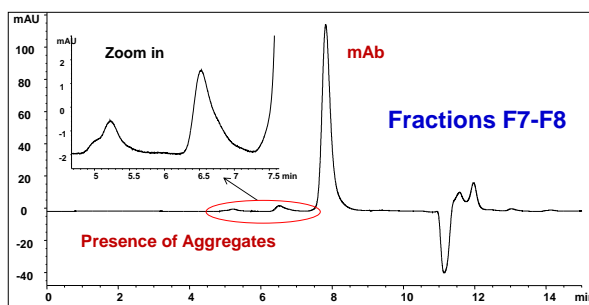
### Post HIC Purification – SEC Confirmation

Figure 10. mAb Fraction Analysis on Zenix SEC-300



Column: Zenix SEC-300 (3 µm, 7.8 x 300 mm, PN: 213300-7830)  
 Mobile Phase: 150 mM sodium phosphate buffer (pH7.0)  
 Injection: 100 µL  
 Flow Rate: 1 mL/min  
 Detection: UV 214 nm  
 Sample: Fractions F3-F5

Figure 11. mAb Fraction Analysis on Zenix SEC-300



Column: Zenix SEC-300 (3 µm, 7.8 x 300 mm, PN: 213300-7830)  
 Mobile Phase: 150 mM sodium phosphate buffer (pH7.0)  
 Injection: 100 µL  
 Flow Rate: 1 mL/min  
 Detection: UV 214 nm  
 Sample: Fractions F7 and F8

## Ordering Information

### Generik MC30-HIC Media

Description	Particle size	Resin volume	P/N
Generik MC-HIC Butyl	30 µm	100 mL	248030-0000
Generik MC-HIC Butyl	30 µm	1 L	248030-0000
Generik MC-HIC Butyl	30 µm	5 L	248030-0000
Generik MC-HIC Butyl	30 µm	20L	248030-0000

### Generik MC30 HIC Column

Description	Dimension	P/N
HIC 30um Screening Kit, 3 different HIC phases	4.6 x 50 mm	HIC30S-4605 <sup>[1]</sup>
HIC 30um Screening Kit, 3 different HIC phases	7 x 25 mm	HIC30P-70025 <sup>[2]</sup>
Generik MC-HIC Butyl	7 x 25 mm	248030-70025 <sup>[2]</sup>
Generik MC-HIC Butyl	16 x 25 mm	248030-160025 <sup>[2]</sup>
Generik MC-HIC Butyl	7.8 x 100 mm	248030-7810 <sup>[1]</sup>
Generik MC-HIC Butyl	21.2 x 100 mm	248030-21210 <sup>[1]</sup>

[1] Stainless Steel Tubing

[2] Plastic Cartridge

### Related Product- Generik® FPLC Empty Column

P/N	End-fitting	Column Size (mm)	Bed Height (cm)	Volume (ml)
202000-0615-FF	F/F	6.6 x 150	12	4.1
202000-0615-AF	A/F	6.6 x 150	4-12	1.4-4.1
202000-0625-AA	A/A	6.6 x 250	6-22	2.1-7.5
202000-0625-AF	A/F	6.6 x 250	14-22	4.8-7.5
202000-0640-AA	A/A	6.6 x 400	21-37	7.2-12.7
202000-1015-AF	A/F	10.0 x 150	4-12	3.1-9.4
202000-1025-AA	A/A	10.0 x 250	6-22	3.1-17.3
202000-1025-AF	A/F	10.0 x 250	14-22	11-17.3
202000-1515-AF	A/F	15.0 x 150	4-12	7.1-21.2
202000-1525-AA	A/A	15.0 x 250	6-22	10.6-38.9
202000-1525-AF	A/F	15.0 x 250	14-22	24.7-38.9
202000-2515-AF	A/F	25.0 x 150	4-12	19.6-58.9
202000-2525-AA	A/A	25.0 x 250	6-22	29.4-108.0
202000-2525-AF	A/F	25.0 x 250	14-22	68.7-108.0
202000-3540-AF	A/F	35.0 x 400	29-37	279.0-355.9
202000-5015-AF	A/F	50.0 x 150	4-12	77.5-235.0
202000-5040-AA	A/A	50.0 x 400	21-37	420.5-741.0
202000-5040-AF	A/F	50.0 x 400	29-37	580.7-741.0
202000-5050-AA	A/A	50.0 x 500	31-47	620.8-941.2
202000-5050-AF	A/F	50.0 x 500	39-47	781.0-941.2

\*AF: One fixed endpiece and one adjustable endpiece

AA: Two adjustable endpieces

FF: Non-adjustable with two fixed endpieces

\*Please visit our website for the most updated literature